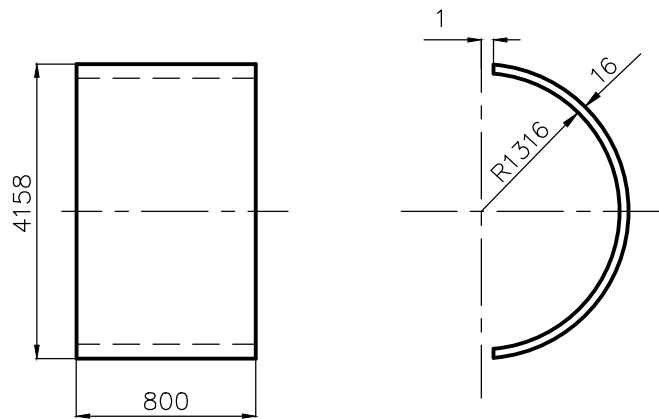
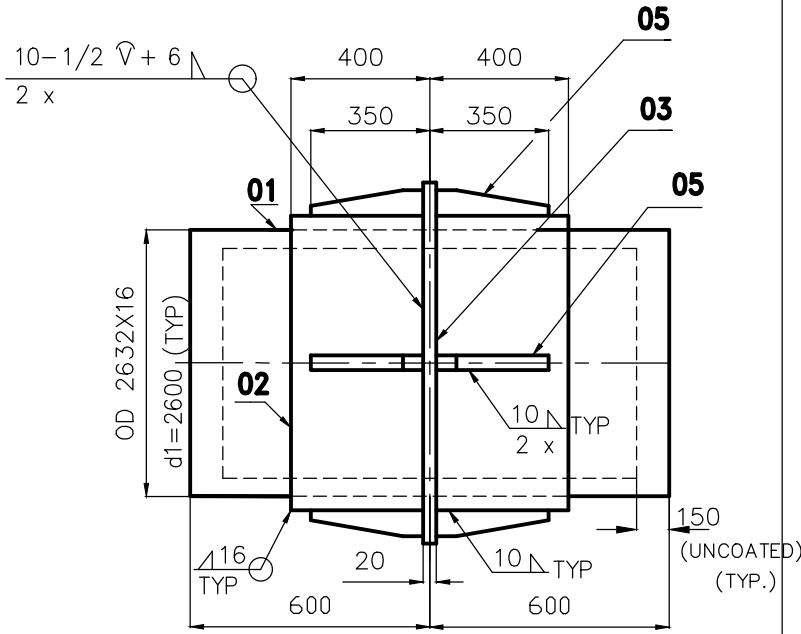
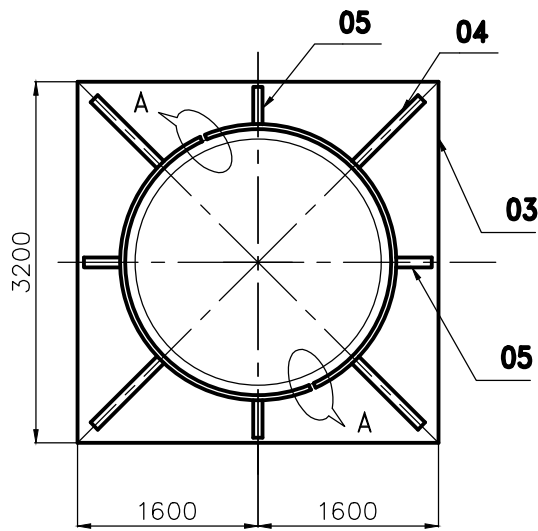
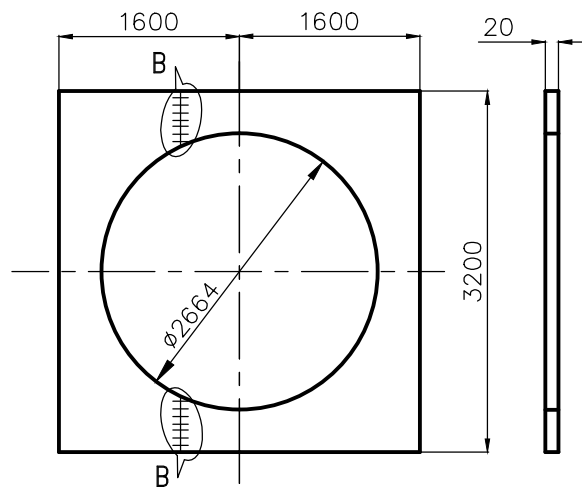


89092-894-08-3
DRAWING No

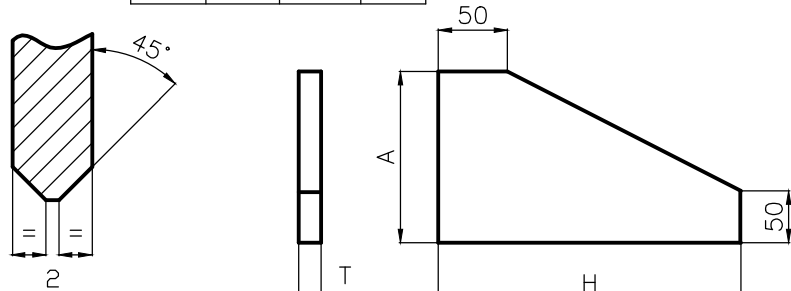


DETAIL FOR ITEM NO: 02



PUDDLE FLANGE PLATE
DETAIL FOR ITEM NO: 03

ITEM NO	A	H	T
04	875	340	20
05	225	340	20



TYPICAL EDGE PREPARATION
DETAIL FOR WELDING

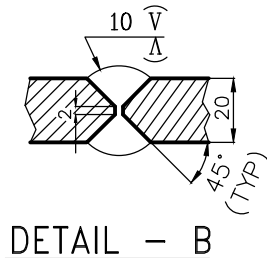
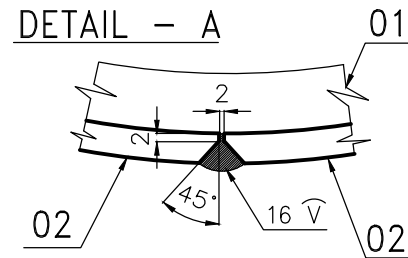
ITEM NO: 04&05 - DETAILS

REV	DATE	ALTERED
02		APPROVED

REV	DATE	ALTERED
01		APPROVED

NOTES:

01. PAINTING/COATING TO BE DONE AS PER APPLICABLE QP
02. WELD JOINT (DETAIL - A) ON SLEEVE PAD SHALL BE POSITIONED SO AS TO CLEAR RIB PLATE WELD
03. WELD JOINT (DETAIL - B) FOR PUDDLE FLANGE PLATE SHALL BE DECIDED SO AS TO AVOID INTERFERENCE WITH RIB PLATE WELD JOINT. OTHER WISE SUITABLE RELIEF SHALL BE PROVIDED ON THE RIB PLATE.



05	RIB PLATE-2 20 x 340 x 225	3-80-468-36068	15 011 150 0000 IS 2062 E250 GRA	8	026
04	RIB PLATE-1 20 x 340 x 875	3-80-468-36068	15 011 150 0000 IS 2062 E250 GRA	27	926
03	PUDDLE FLANGE PLATE 20 x 3200 x 3200	3-80-468-36068	15 011 150 0000 IS 2062 E250 GRA	732	579
02	SLEEVE PAD 16 x 4158 x 800	3-80-468-36068	15 011 026 0000 IS 2062 E250 GRA	417	795
01	P.F. PIPE ϕ 2632 x 16 L=1200	3-80-468-36061	15 011 026 0000 IS 2062 E250 GRA	1238	678
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	UNIT WT. QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	JITENDRA		19.10.19	
APPD	VENKAT		19.10.19	
	KV RAMANI		19.10.19	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F	N T S	~3094.463		
TITLE	PUDDLE FLANGE ASSEMBLY (FOR PIPE NB2600)	CARD CODE	DRAWING No.		REV
		U 01	3-80-468-36068		00